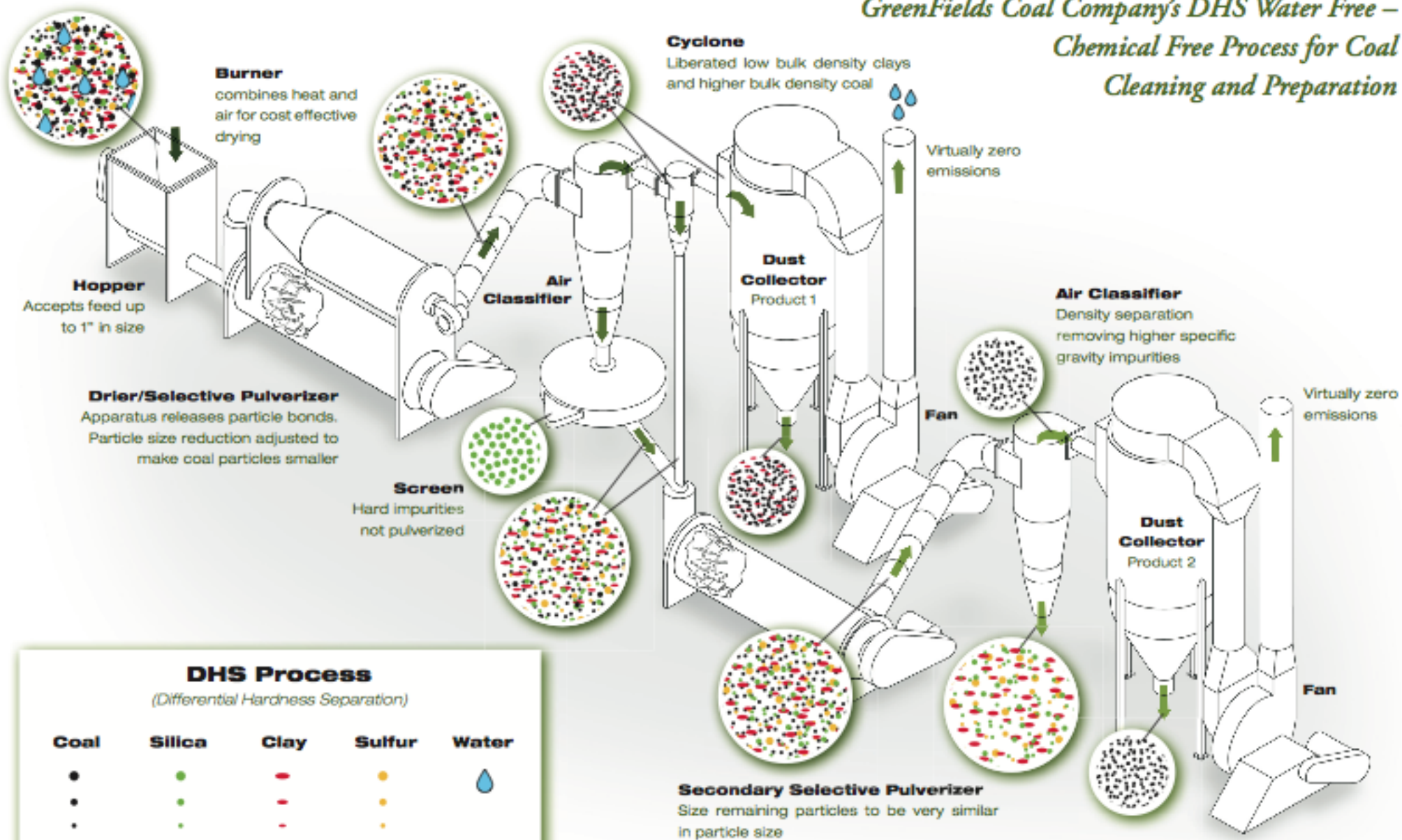


*GreenFields Coal Company's DHS Water Free –
Chemical Free Process for Coal
Cleaning and Preparation*



DHS Process

(Differential Hardness Separation)

Coal	Silica	Clay	Sulfur	Water
●	●	●	●	●
●	●	●	●	●
●	●	●	●	●